

CONTAINER STOPPER AND MANUFACTURING METHOD THEREFOR

ABSTRACT OF THE DISCLOSURE

A container stopper includes a core formed of an elastic material and having a liquid-contact surface and an outer peripheral surface continuous with the liquid-contact surface coated with a skin made of a synthetic resin. The skin is a skin made of a polyester resin or a synthetic resin having a polyester resin as a main component thereof, and the polyester skin is bonded to the liquid-contact surface and the outer peripheral surface of said core through a bonding layer formed of a polyethylene resin or having a polyethylene resin as a main component thereof. The polyethylene bonding layer has a thickness of 80 to 300 μm at a center portion of the liquid-contact surface, a thickness of 70 to 100 μm at an outer peripheral portion of the outer peripheral surface adjacent the liquid-contact surface and a thickness of 30 μm or more over the entire liquid-contact surface.